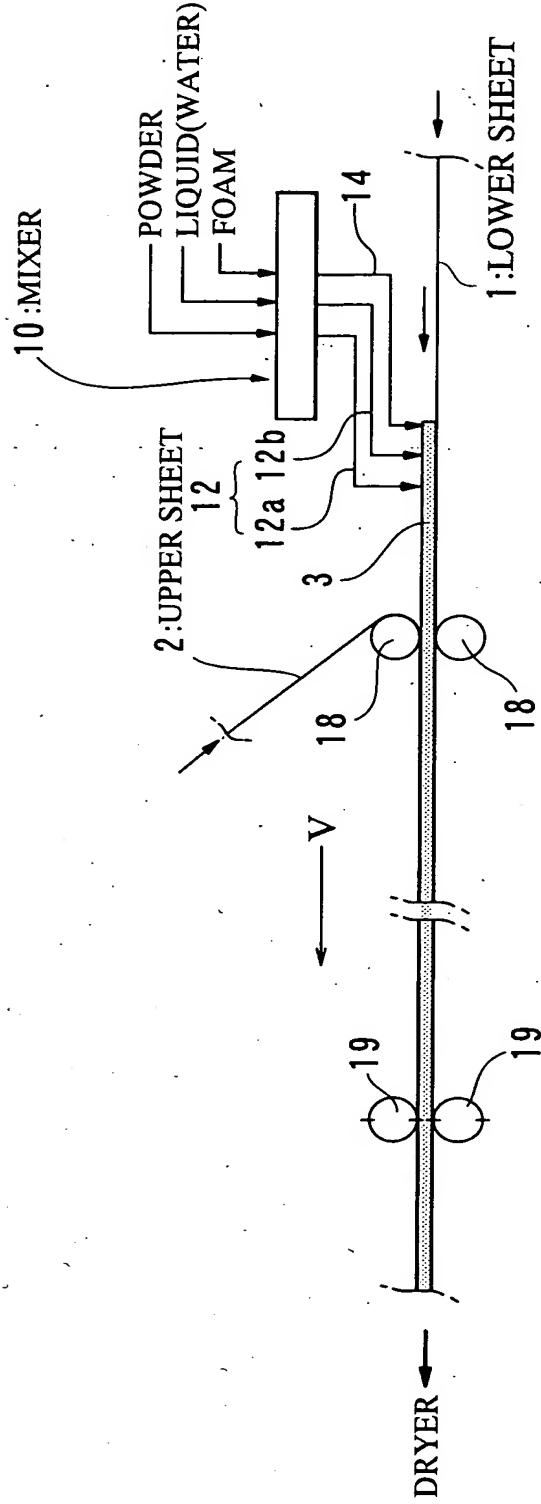


# FIG.1



**FIG.2**

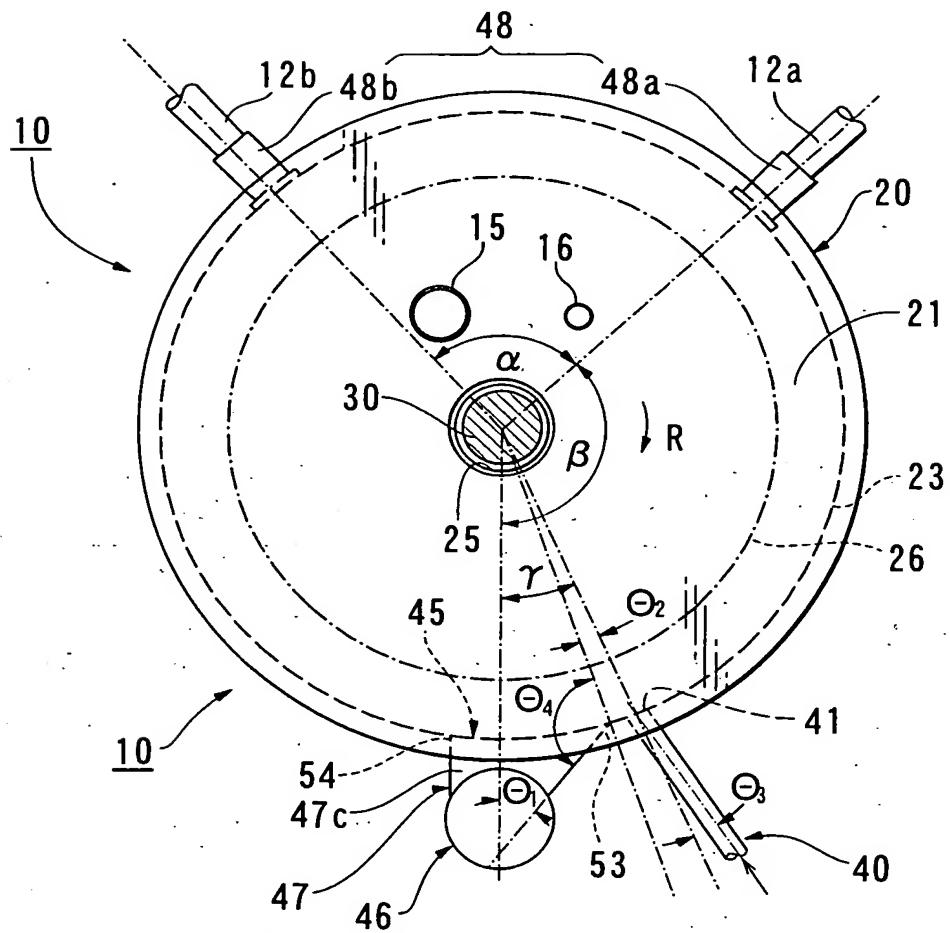
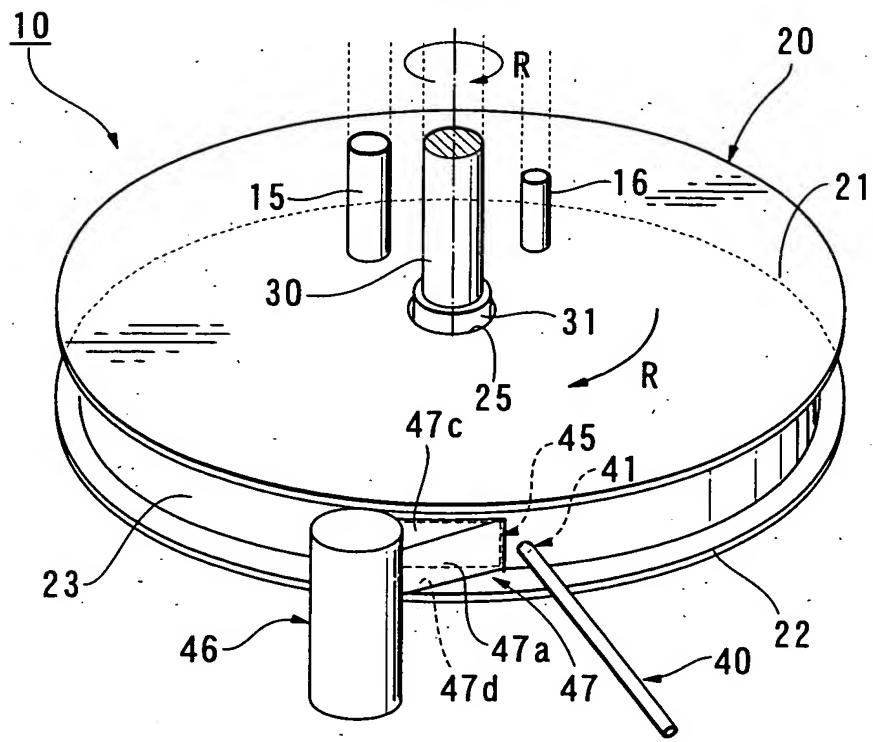
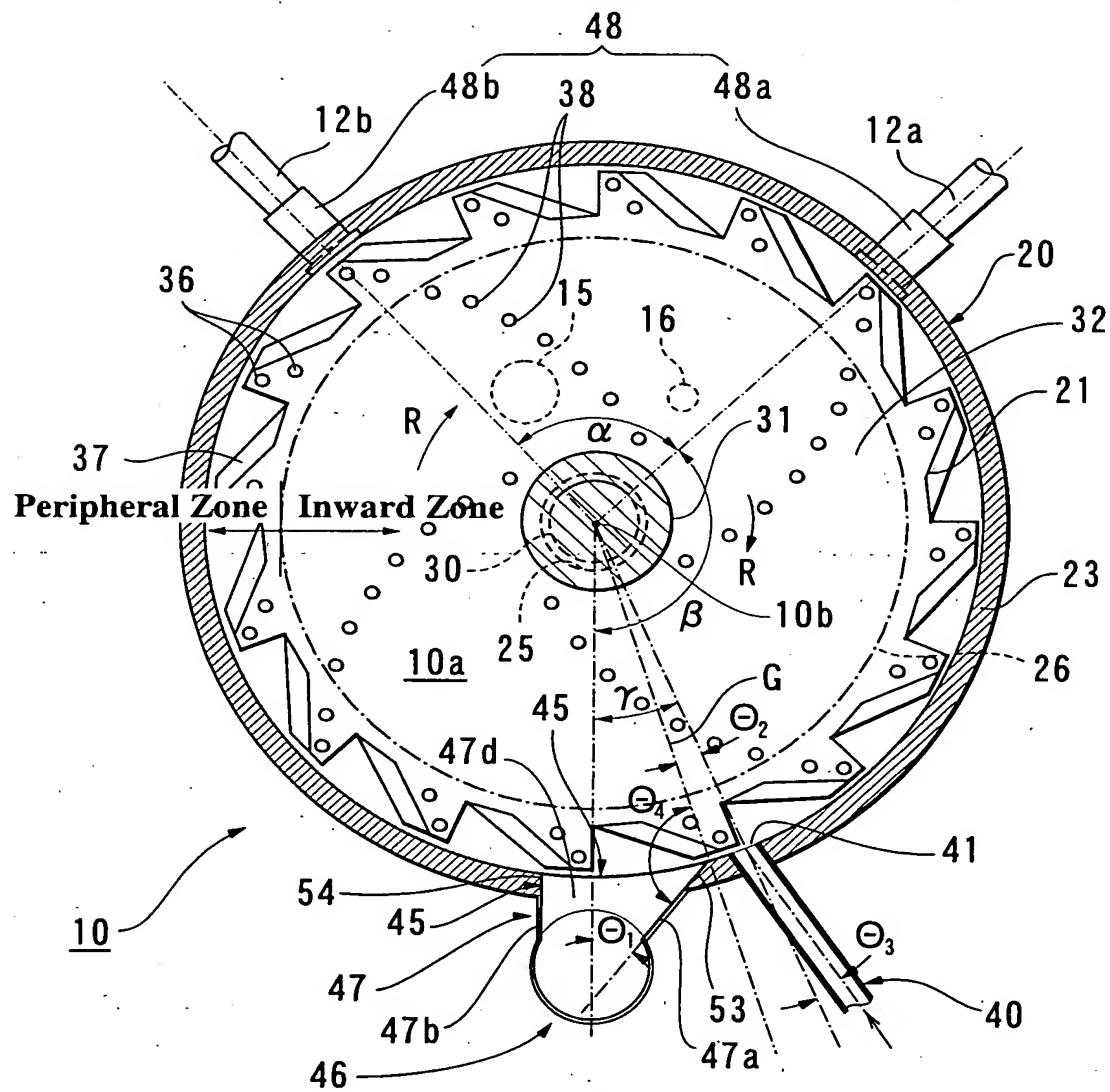


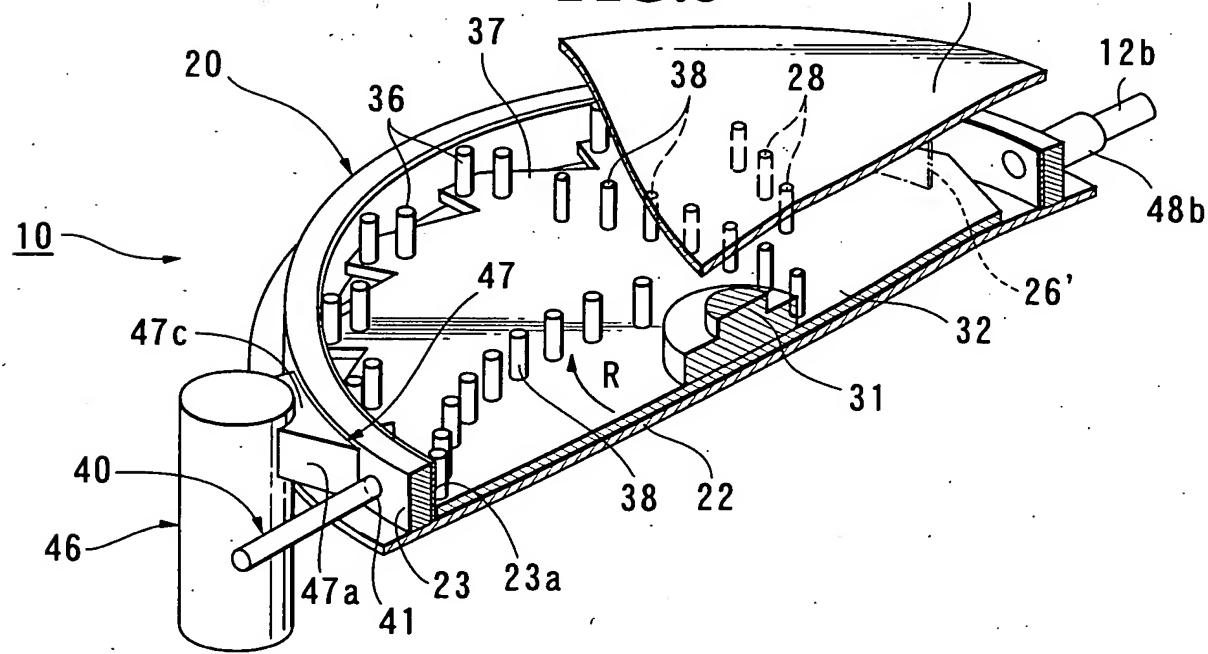
FIG.3



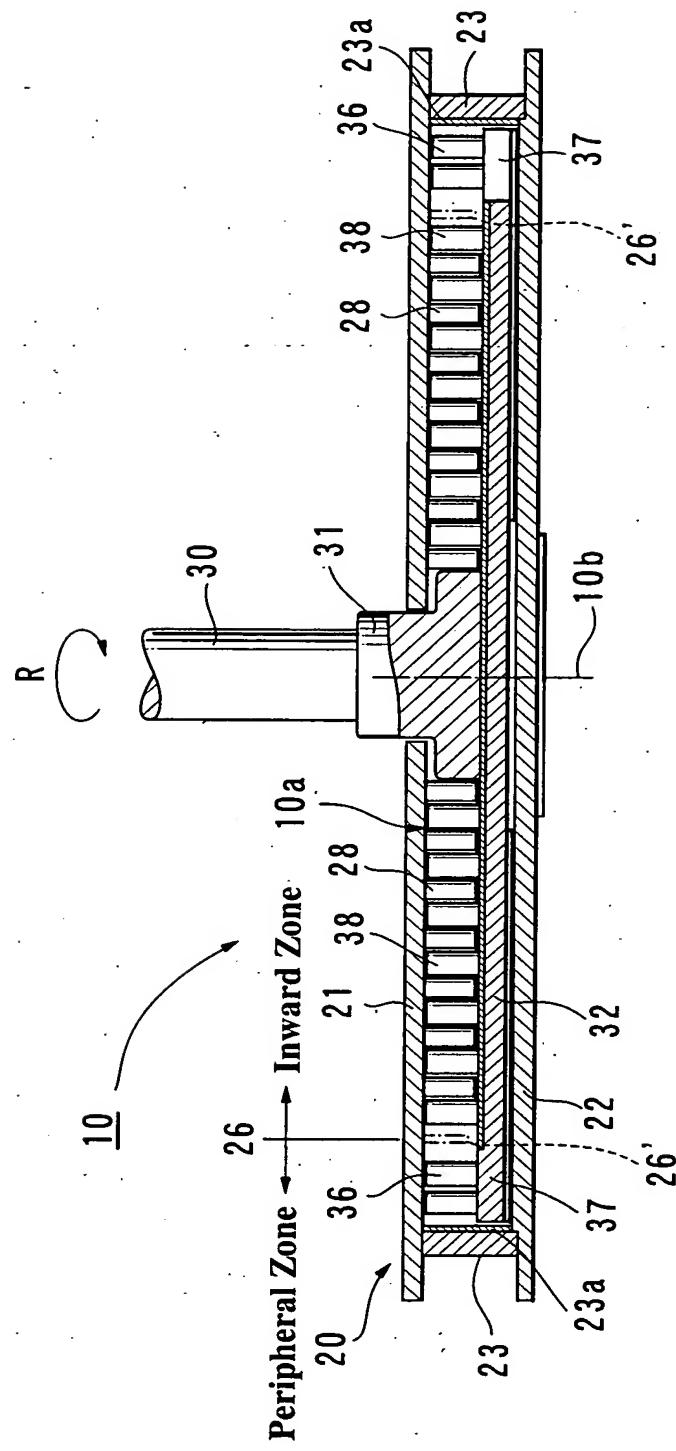
**FIG.4**



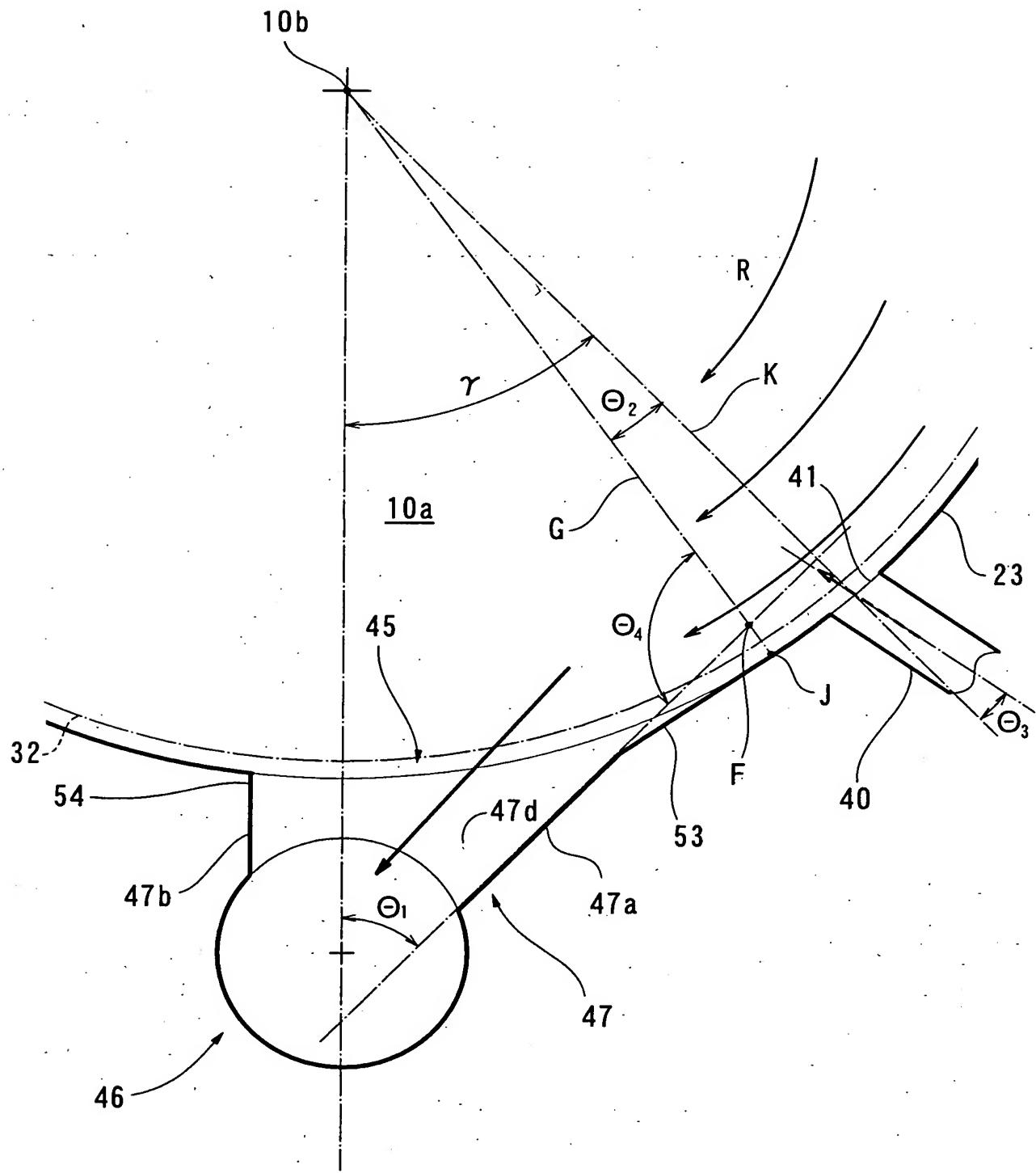
**FIG.6**



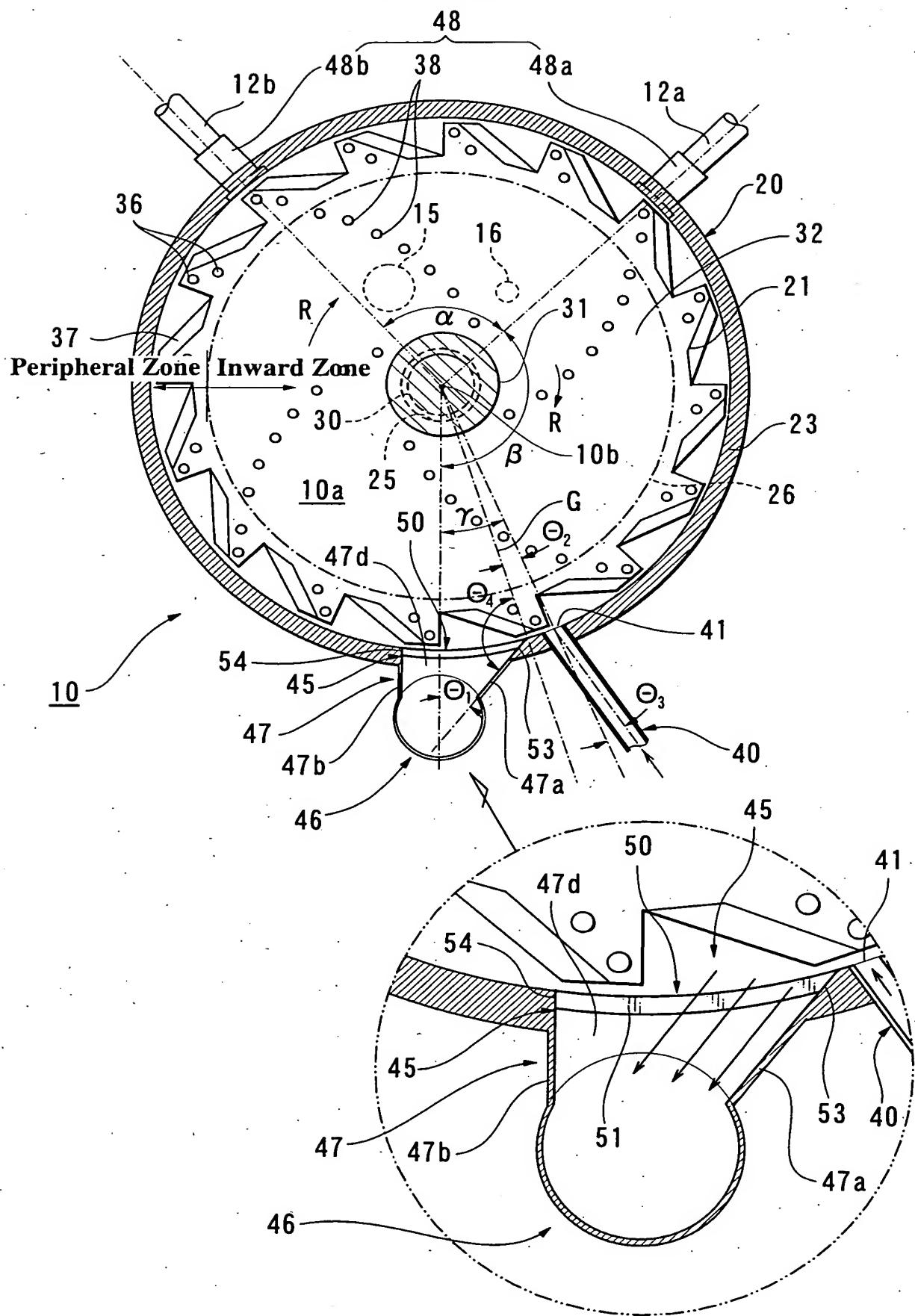
**FIG.5**



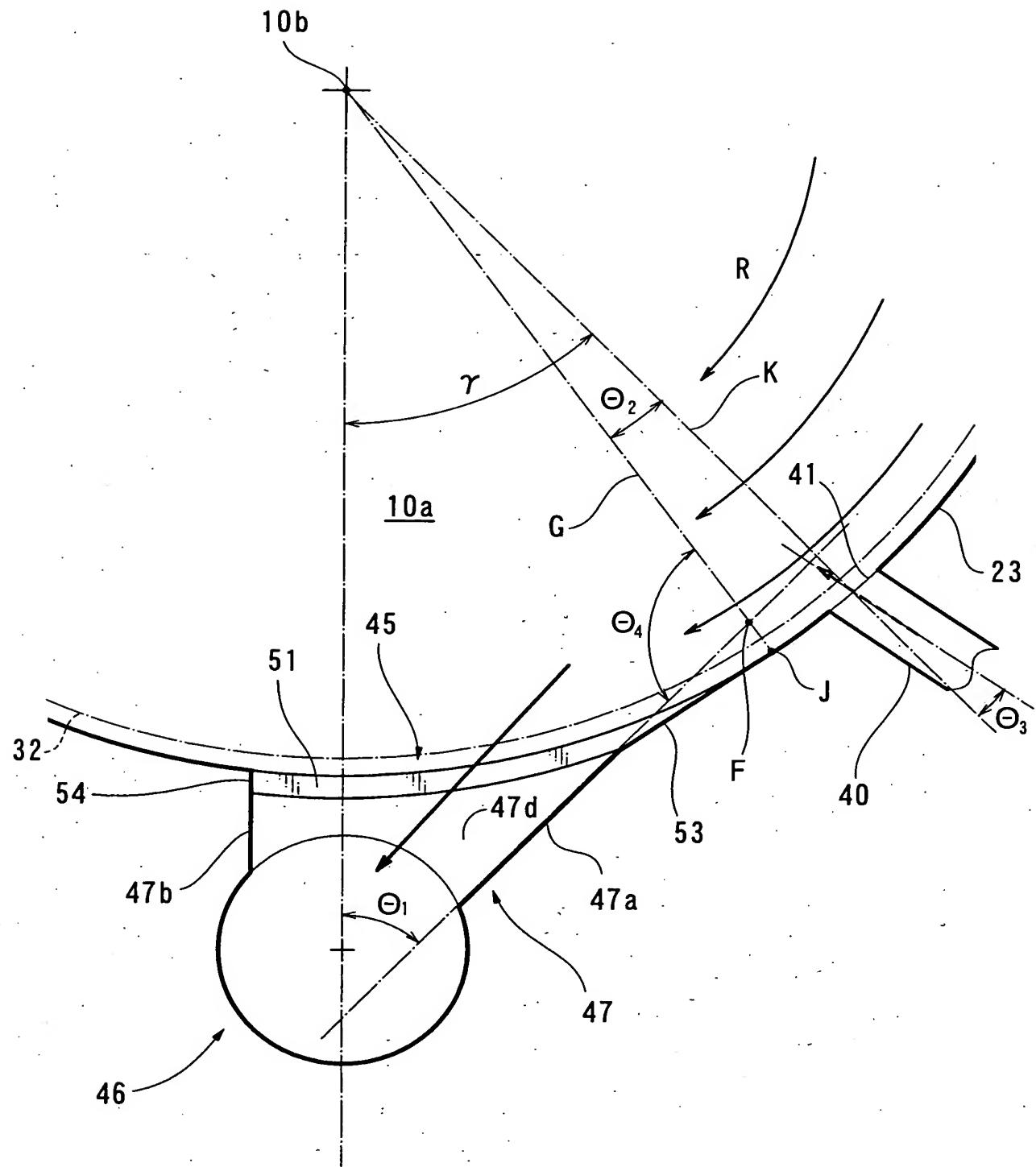
**FIG.7**



**FIG.8**

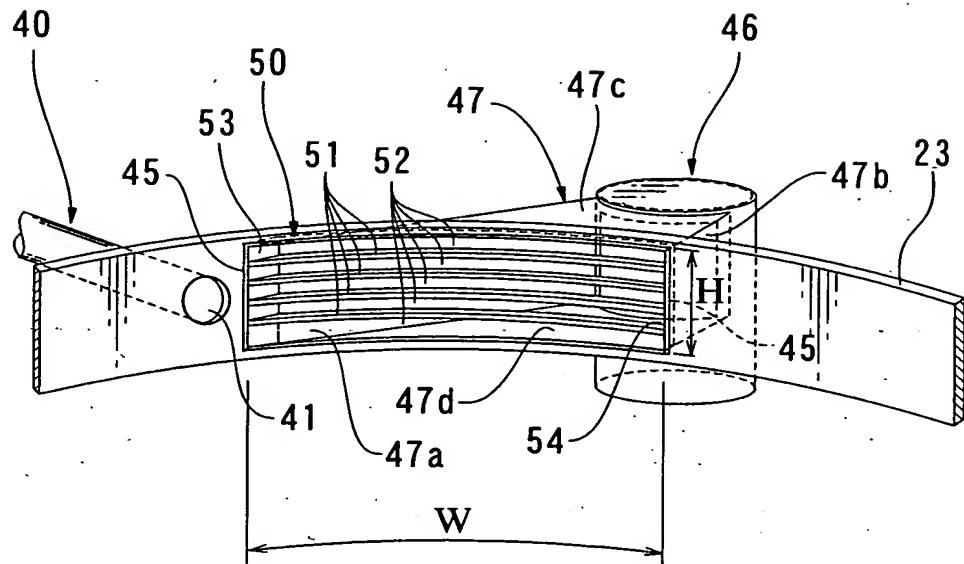


**FIG.9**



# FIG.10

(A)



(B)

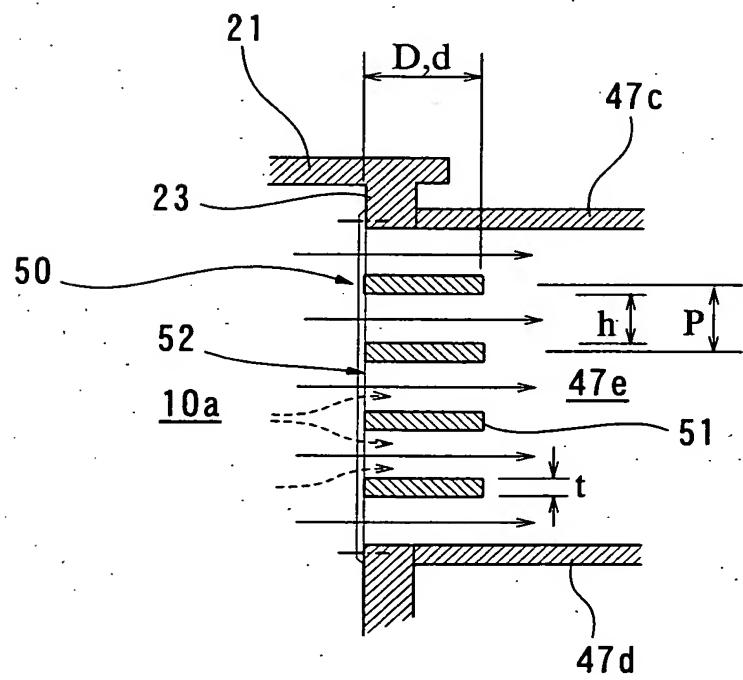
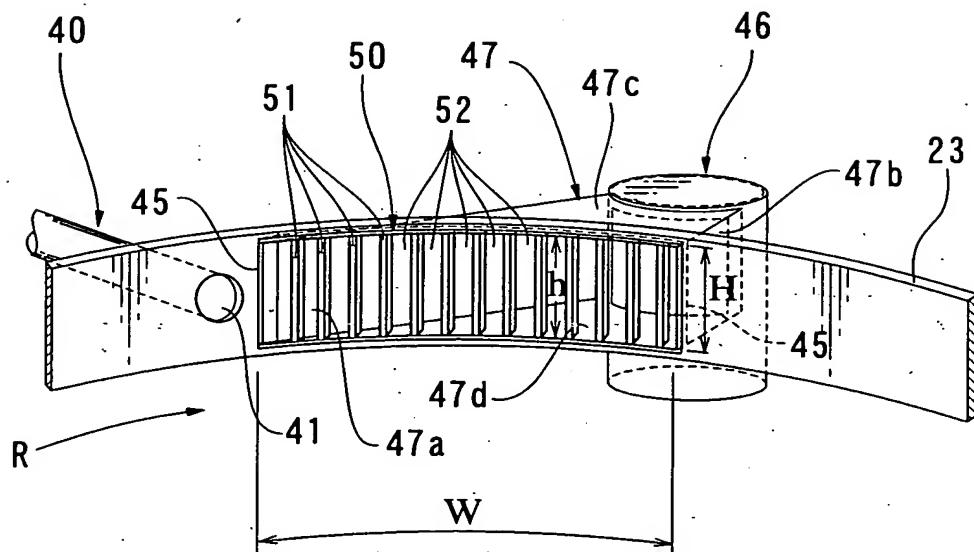
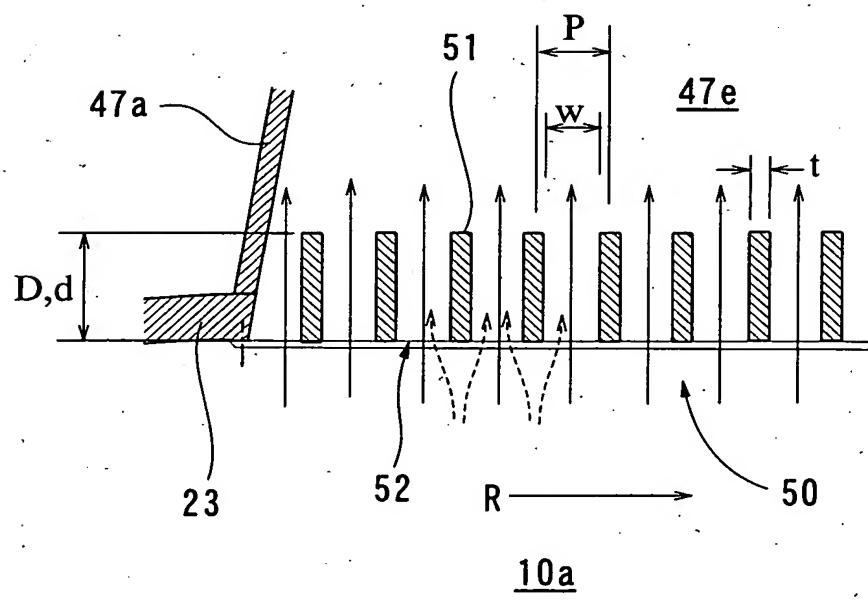


FIG.11

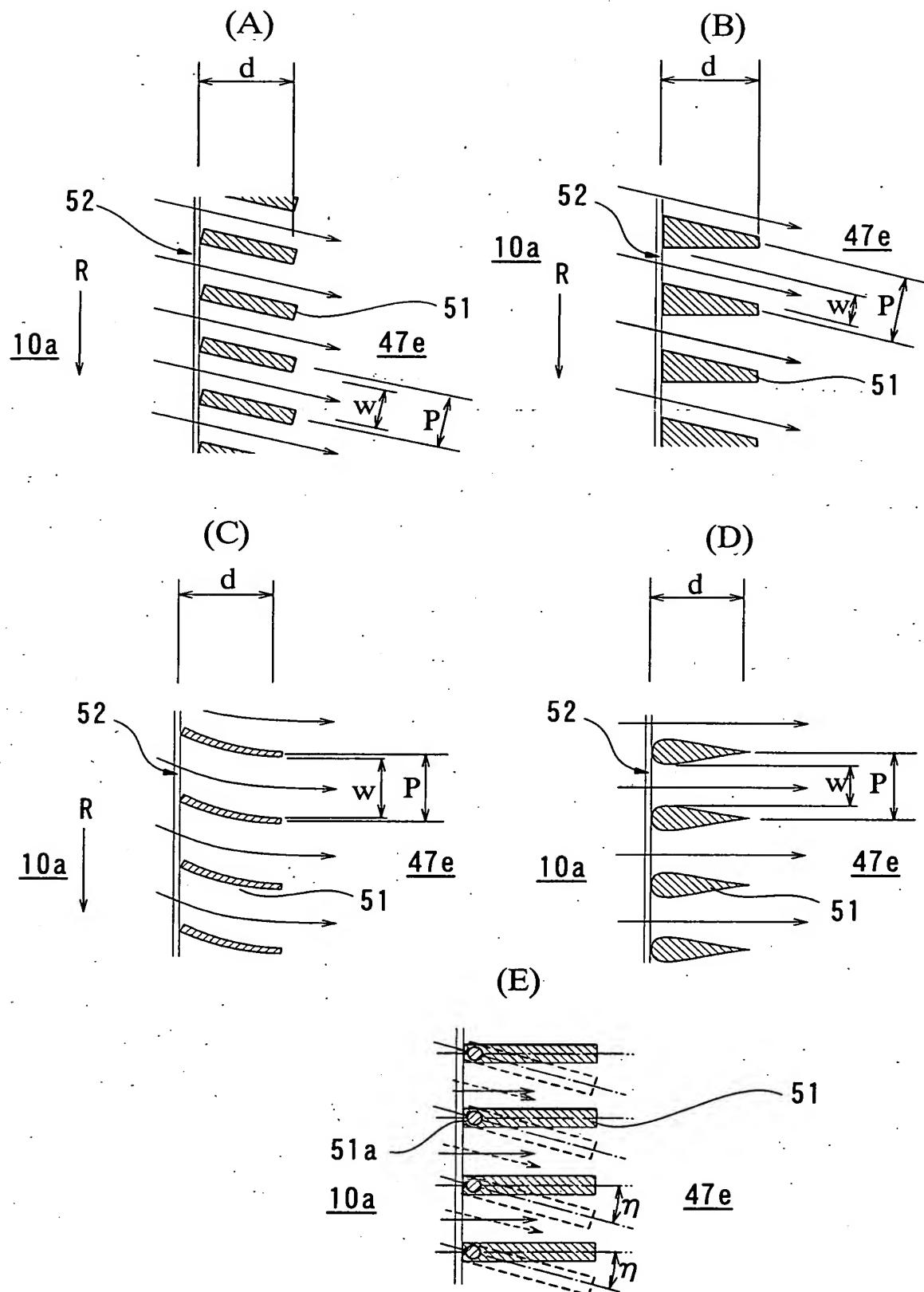
(A)



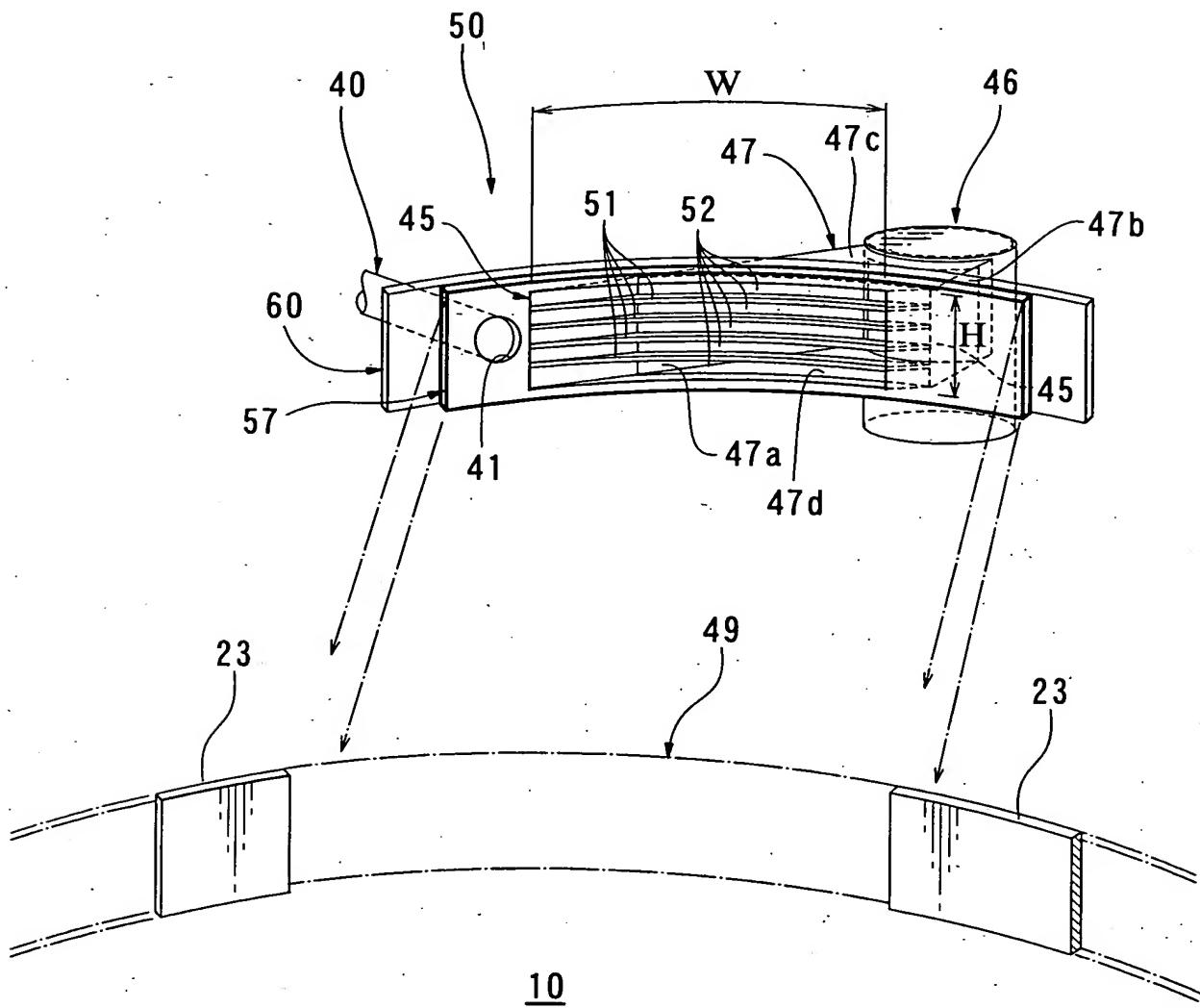
(B)



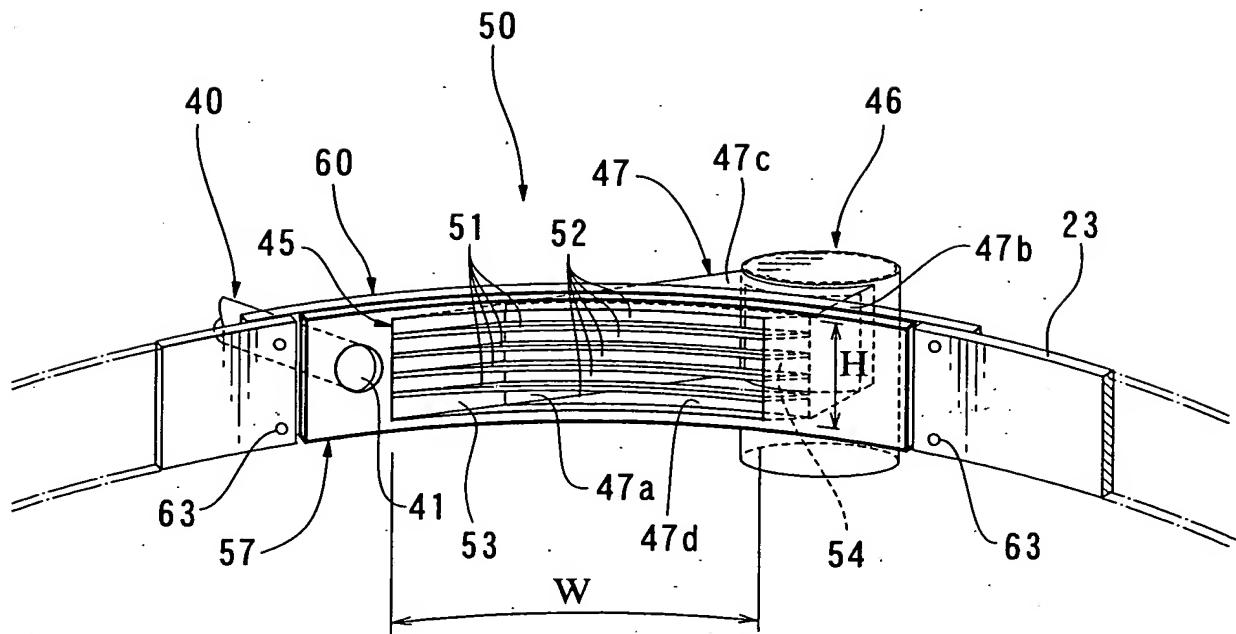
**FIG.12**



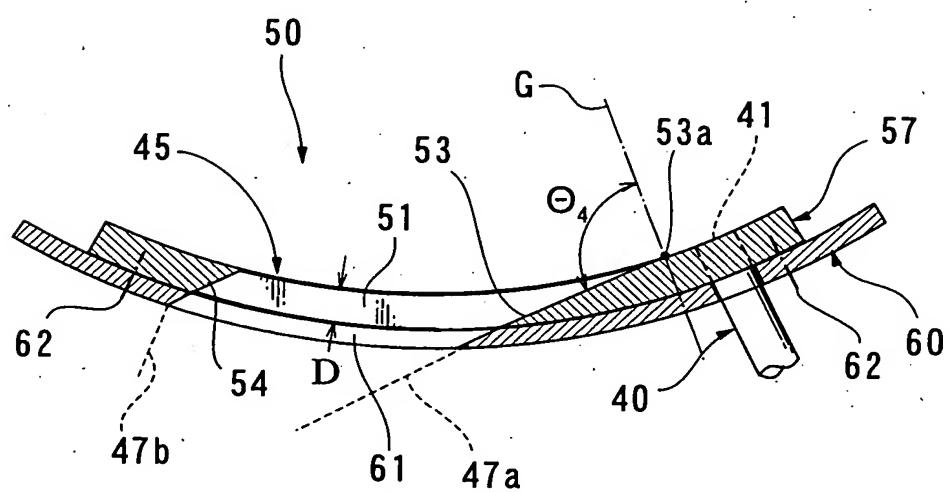
# FIG.13



# FIG.14



# FIG.15



**FIG.16**

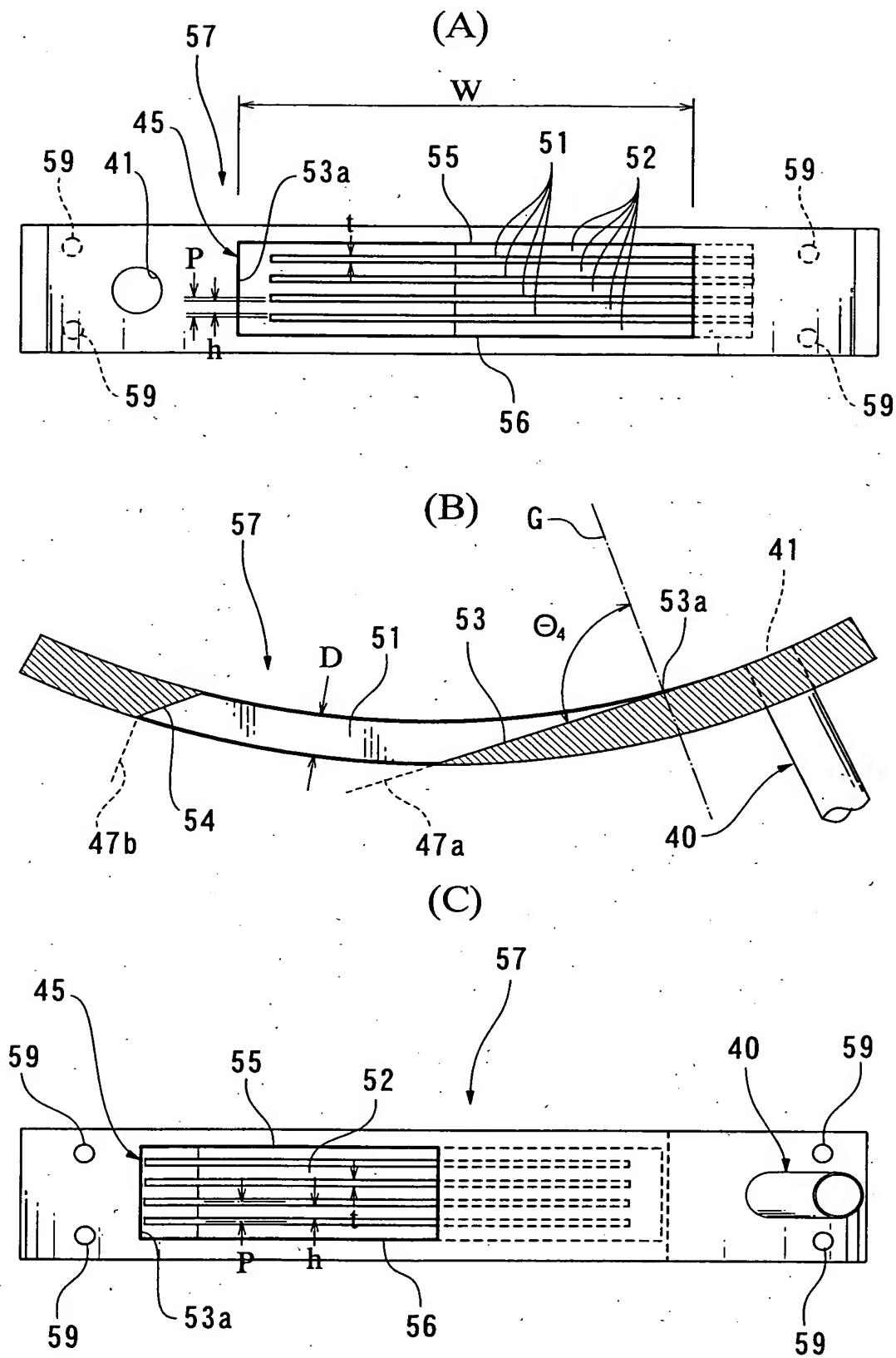


FIG.17

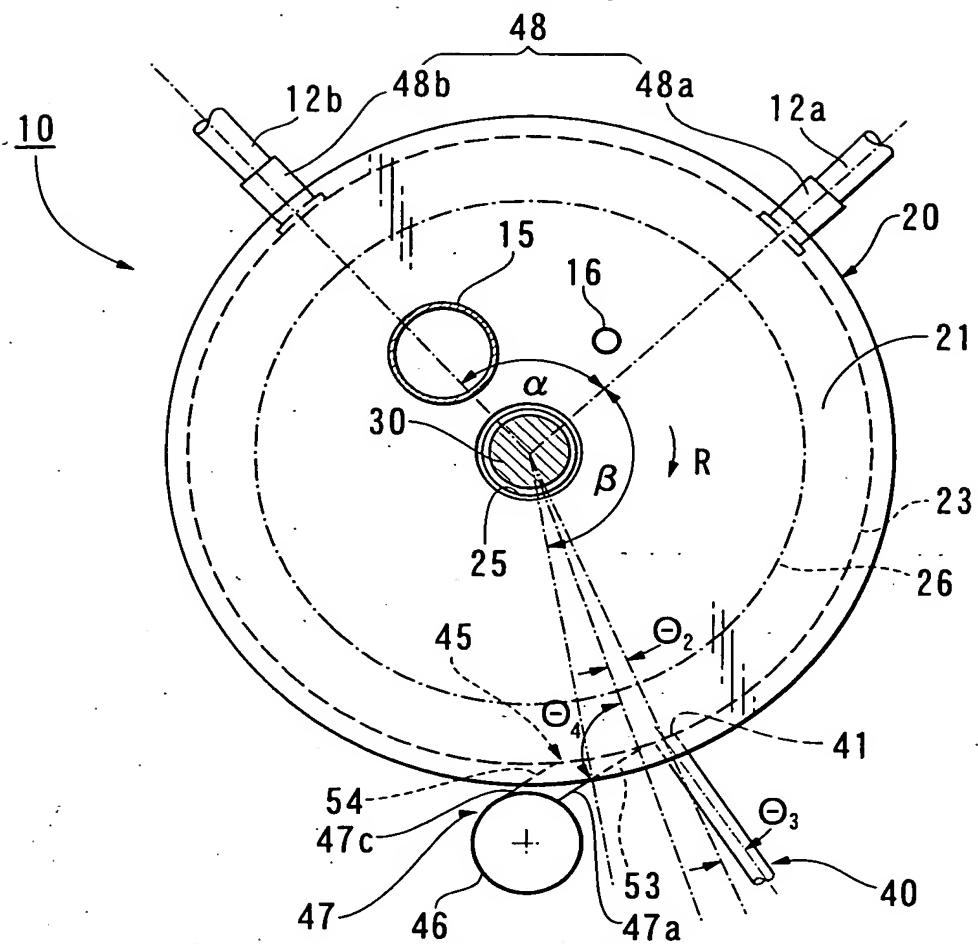
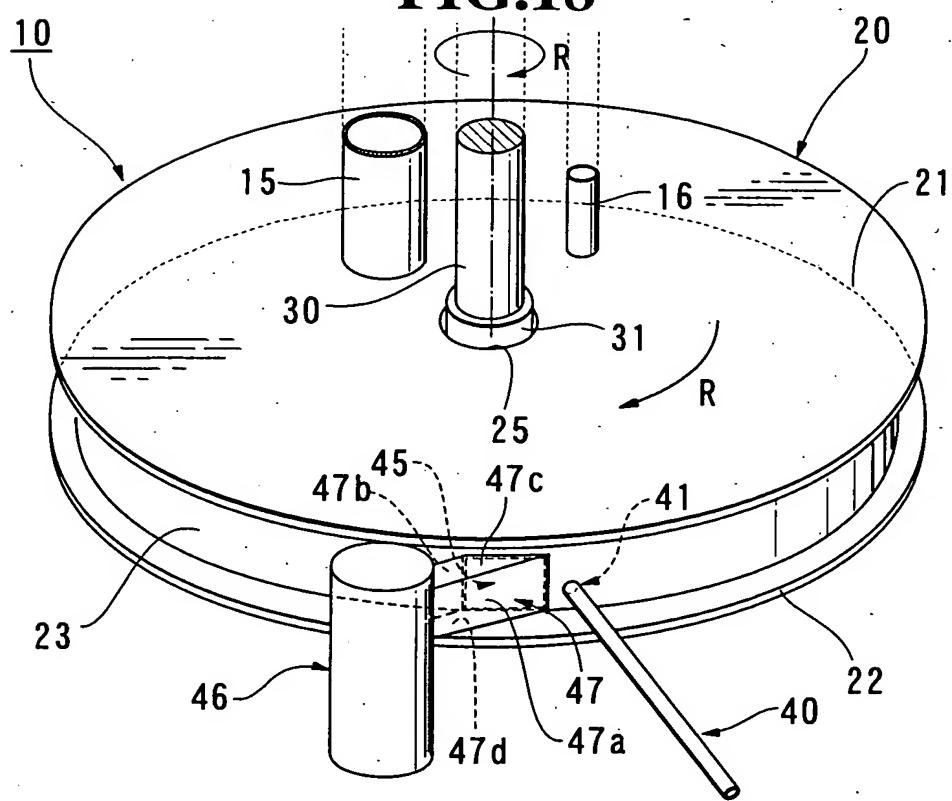
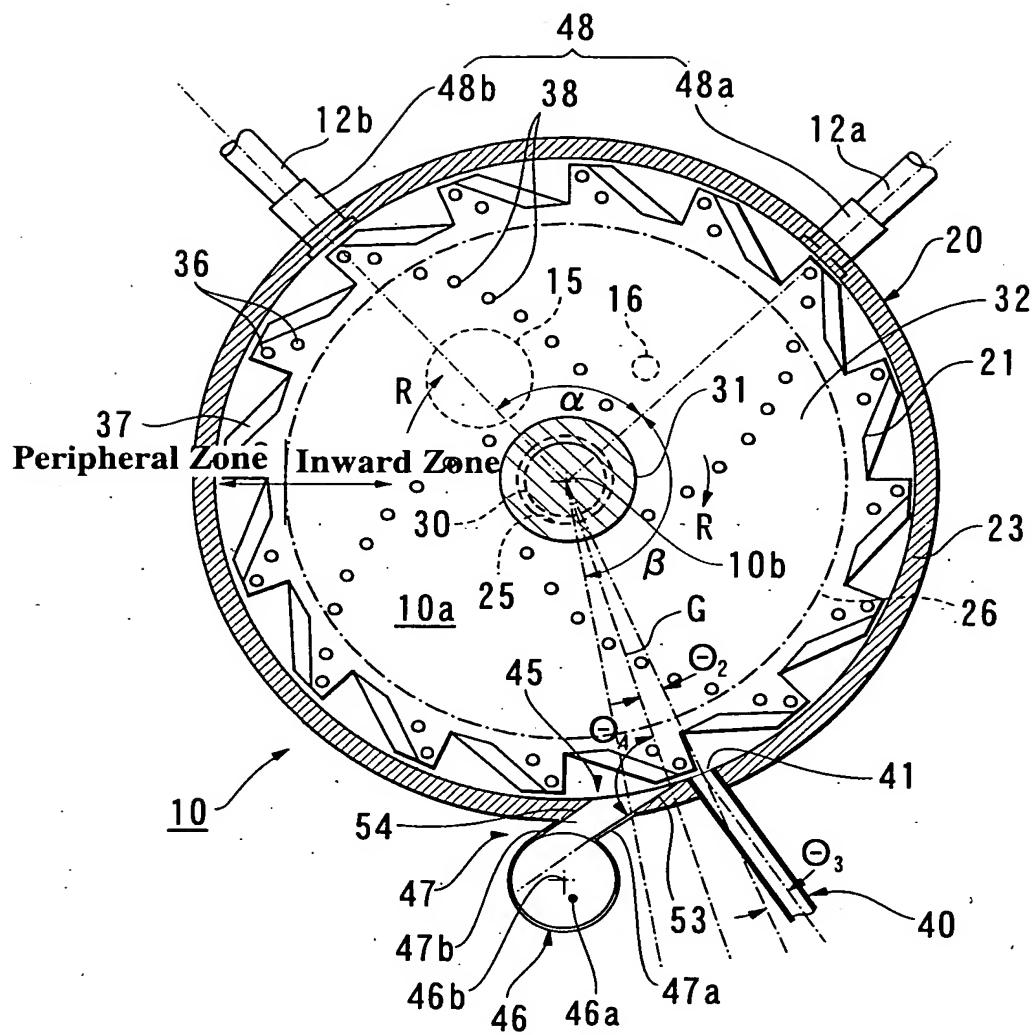


FIG.18



# FIG.19



# FIG.20

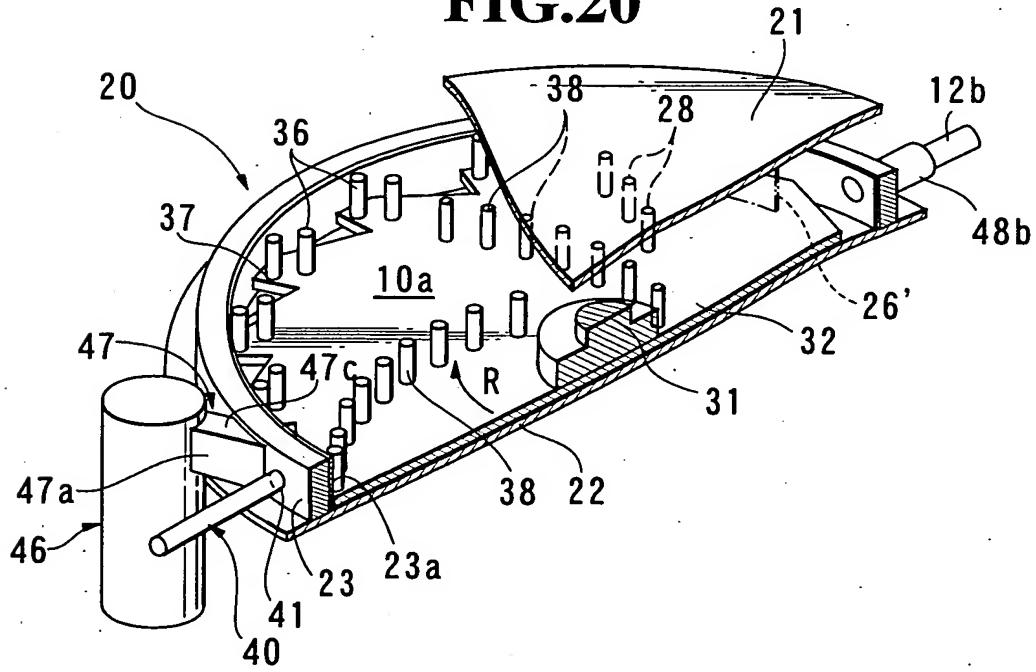


FIG.21

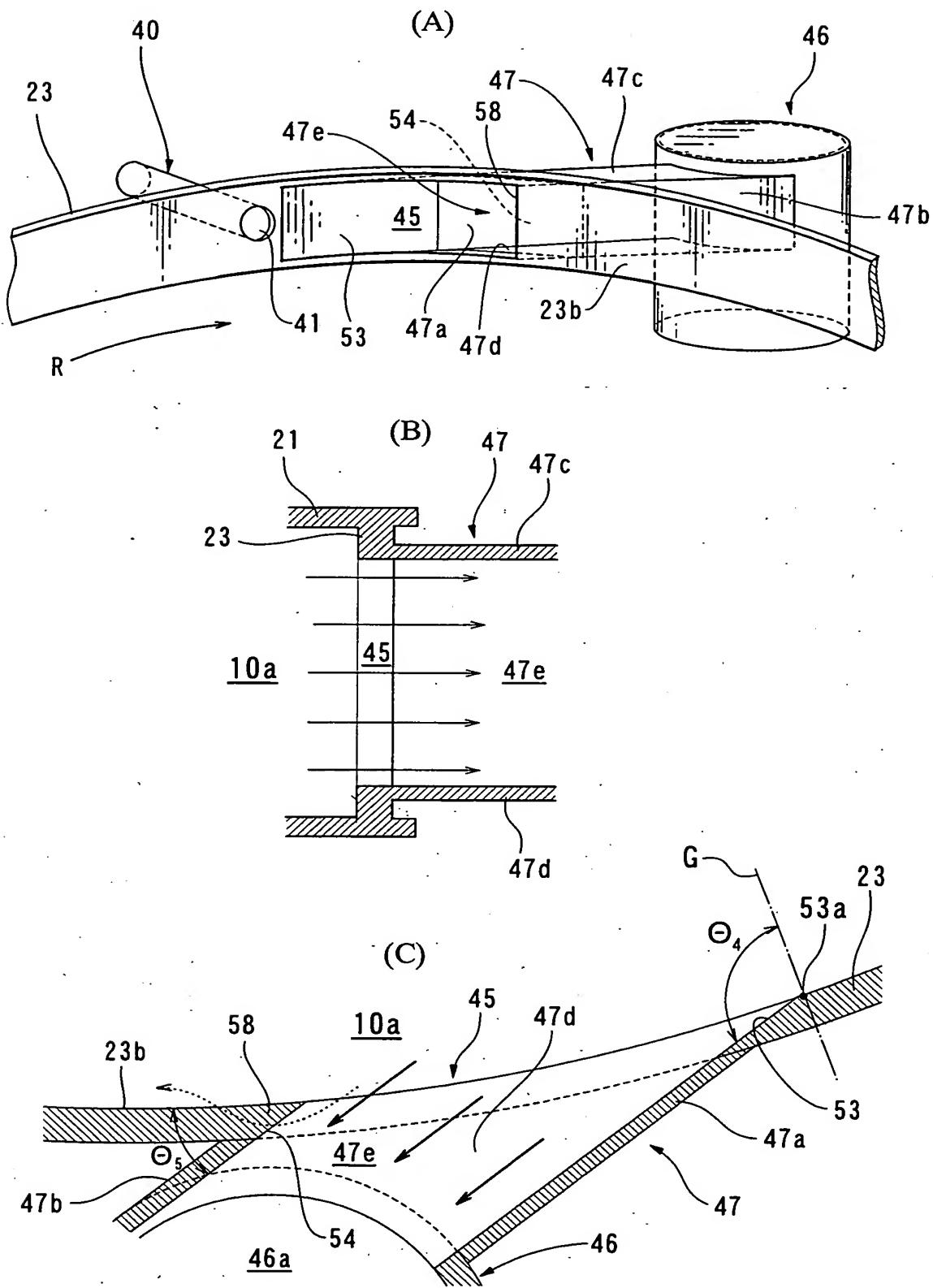


FIG.22

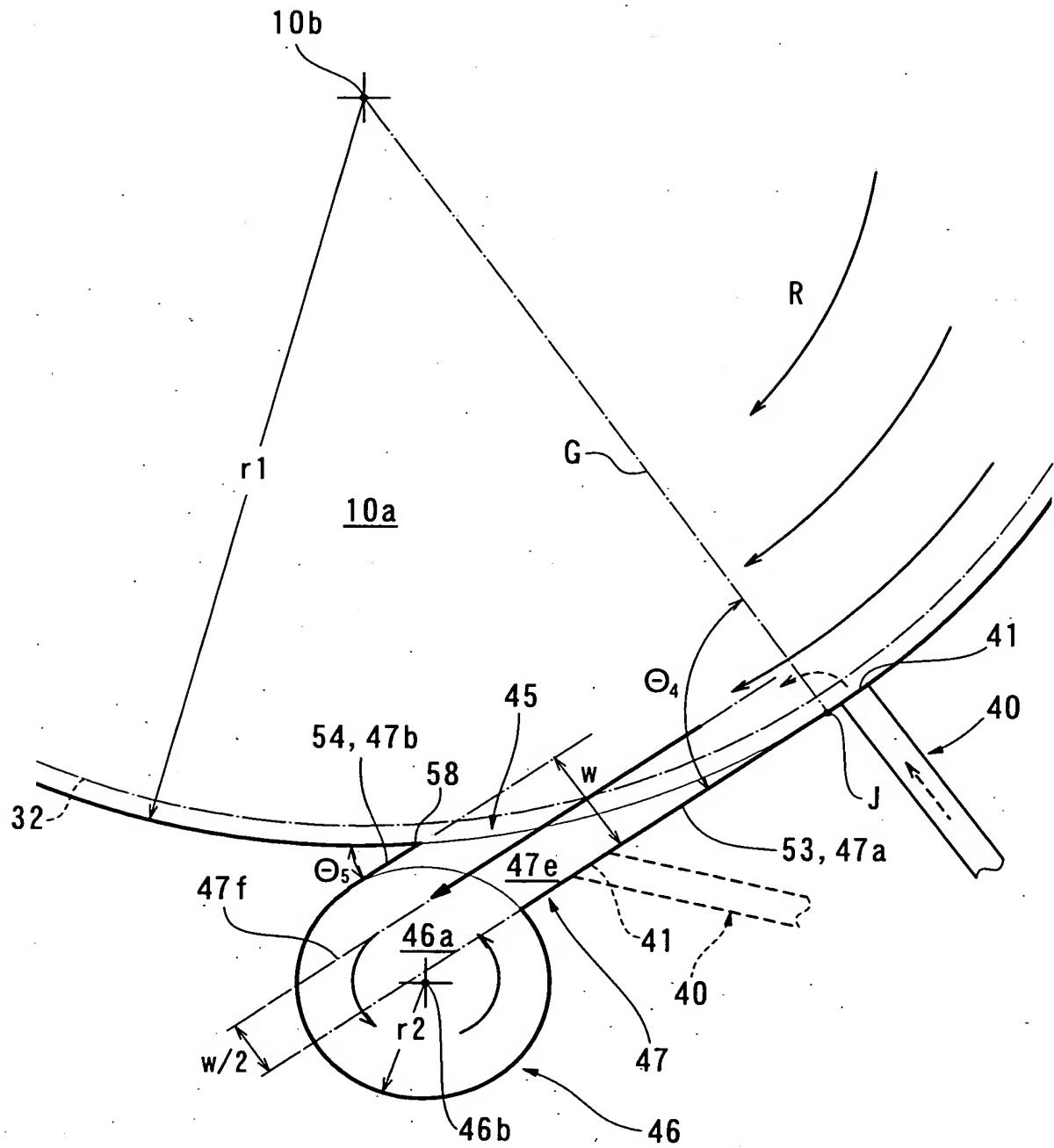
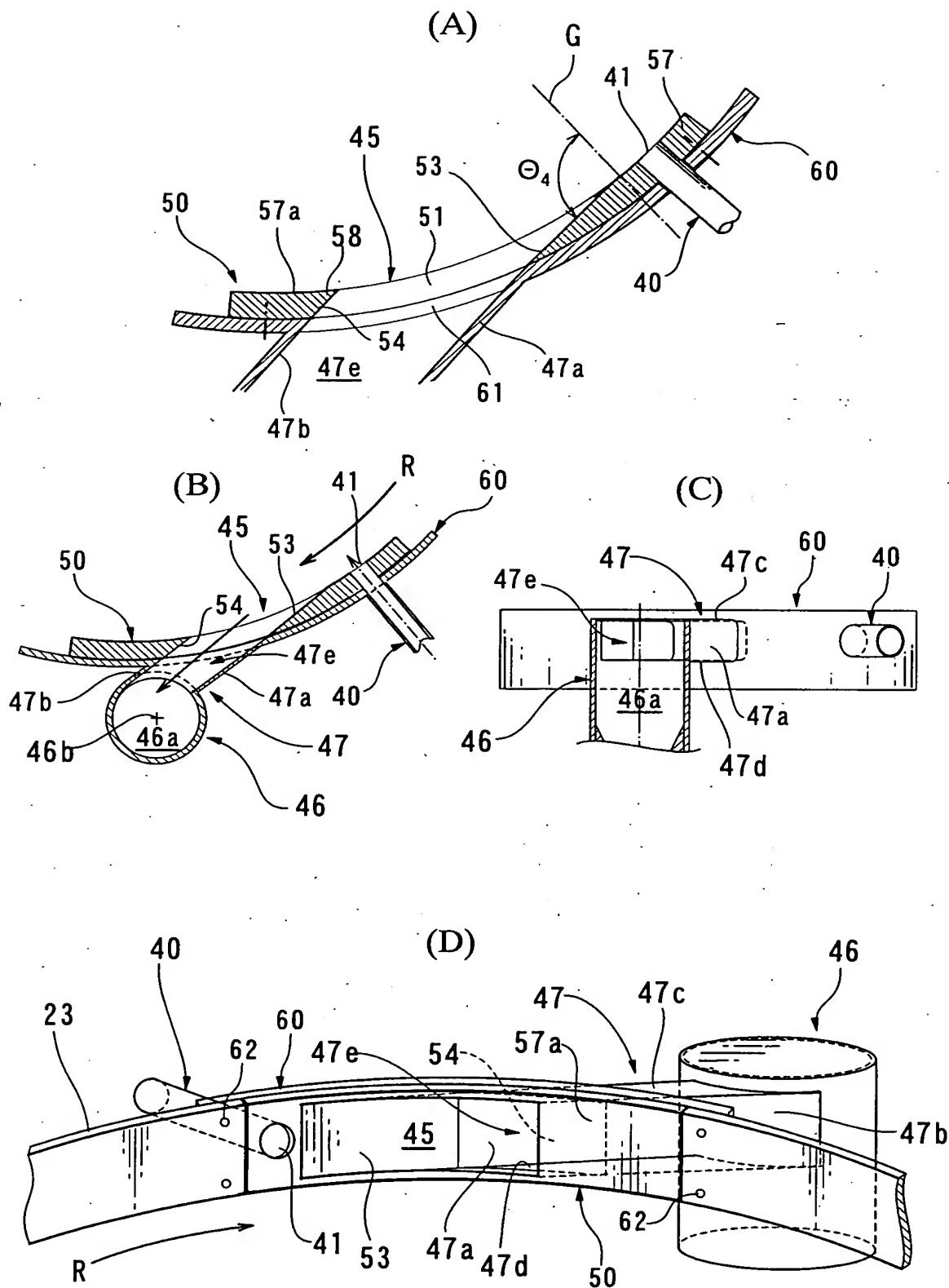
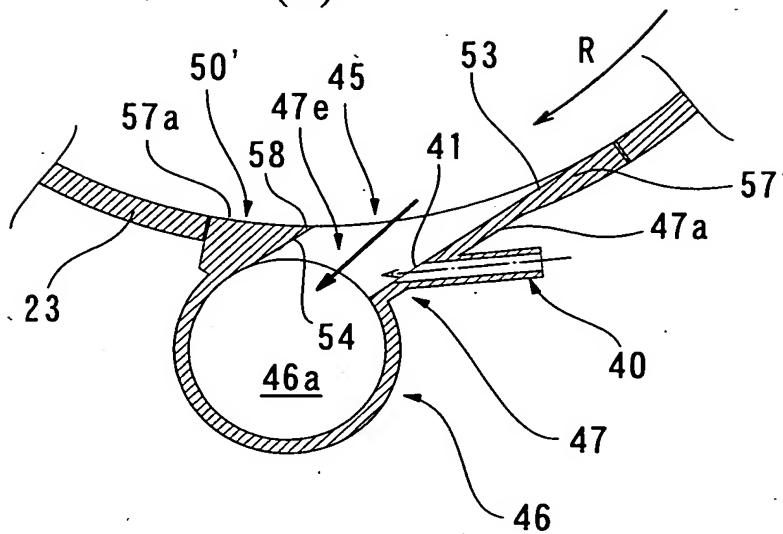


FIG.23

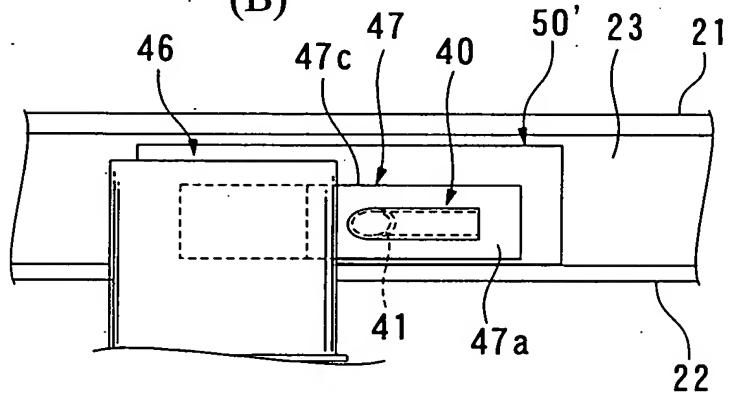


**FIG.24**

**(A)**

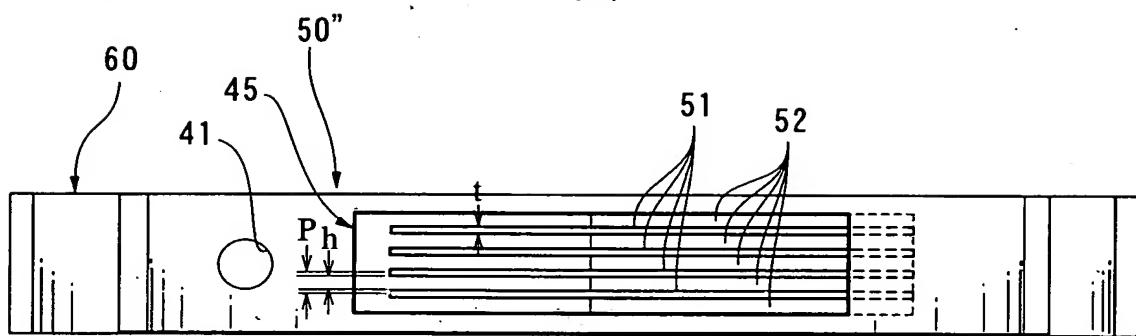


**(B)**

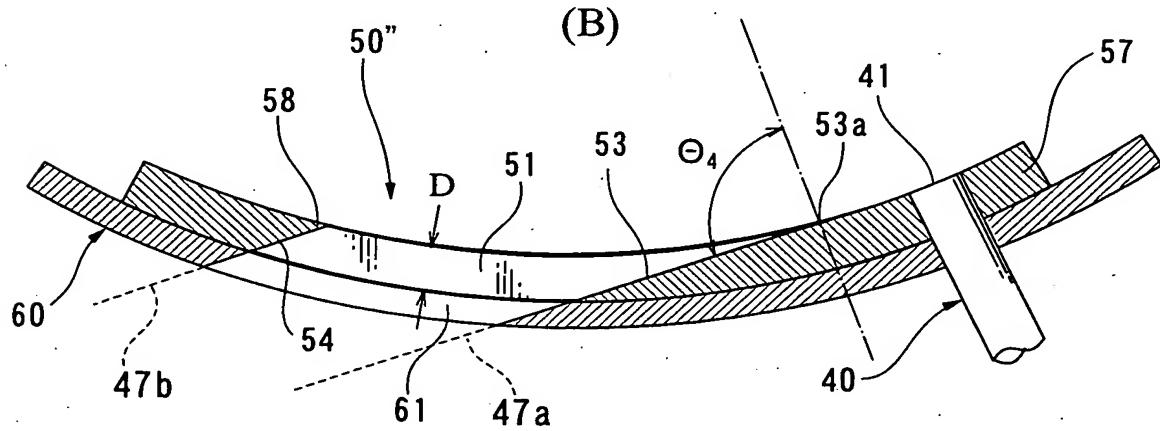


# FIG.25

(A)



(B)



(C)

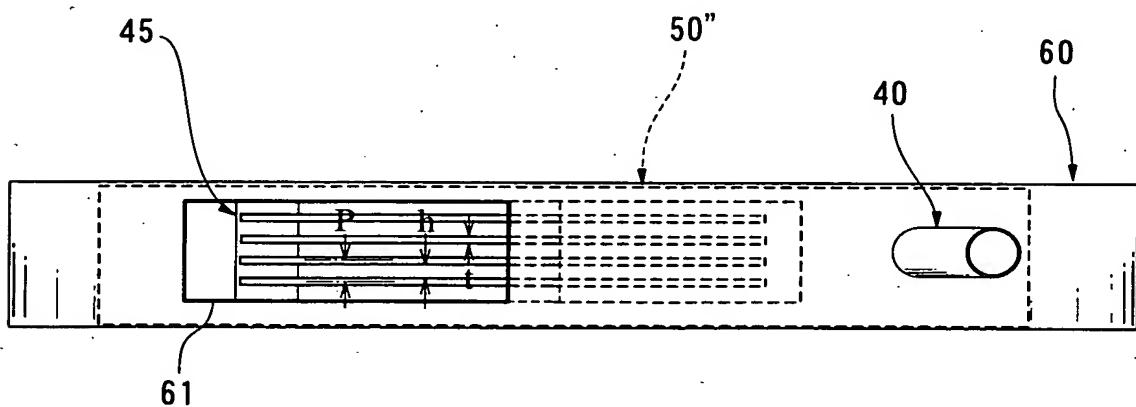
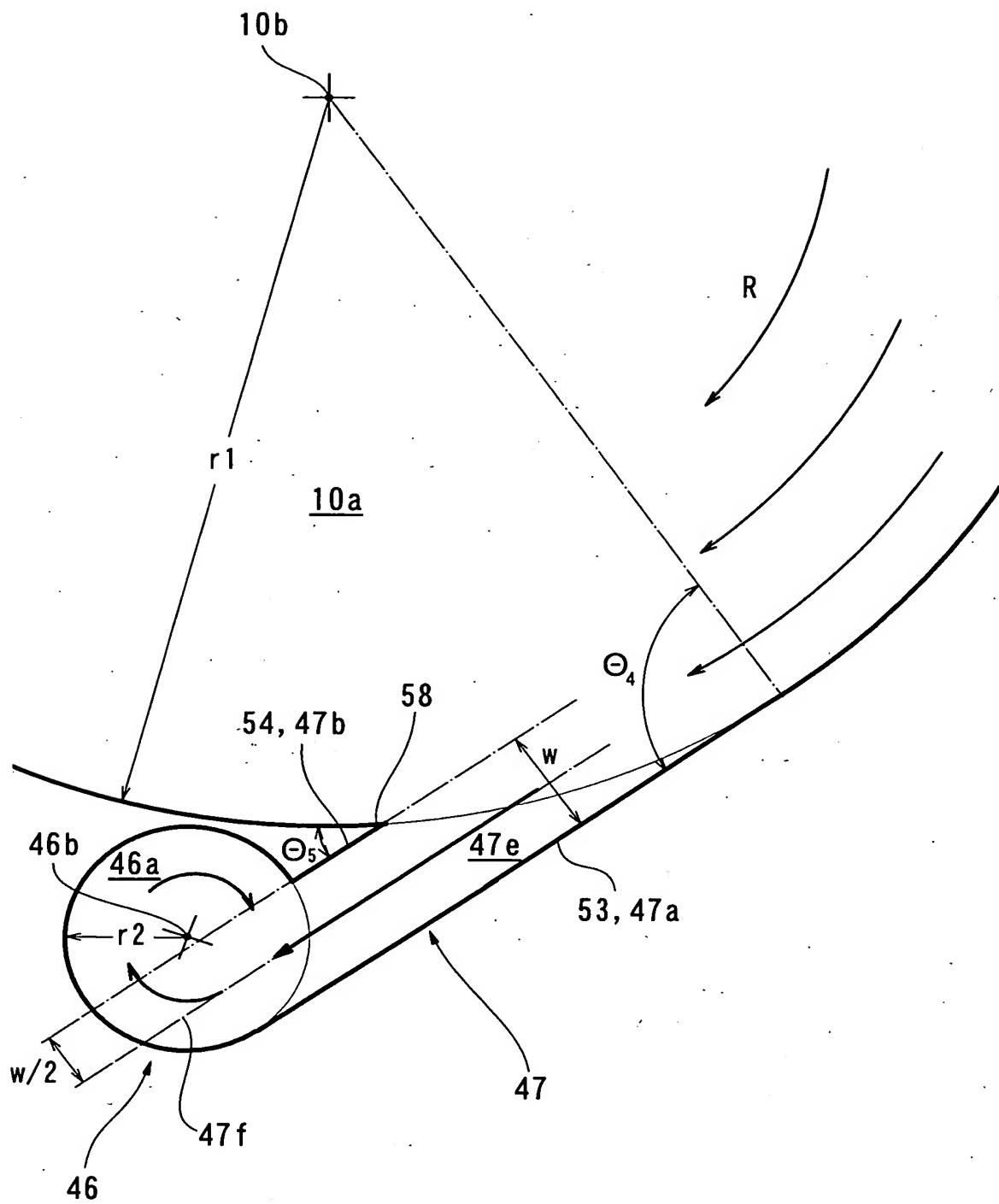


FIG.26



# FIG.27

Specific Gravity of Board Core g/cm <sup>3</sup>	Observed Results of Board Core	Consumption of Foaming Agent Effects of Reduction	Flow Rate of Slurry m <sup>3</sup> /min.	Rate of Production m/min.
Example-1	good	97	1.0	115
Example-2	good	95	1.0	115
Example-3	good	95	1.5	175
Example-4	good	100	1.0	115
Example-5	good	100	1.0	115
Example-6	0. 65~0. 66	good	95	1.5
Comparative Example-1		good	60	1.0
Comparative Example-2		good	70	1.0
Comparative Example-3	bad (bulging)	100	1.0	115
Comparative Example-4	good	100	0.8	90
Comparative Example-5	good	100	0.6	70